

常用轴的极限偏差表 Common Limit Deviation Of Shaft

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尺寸范围 (mm)	d		e			f			g		h				js			j		k	m		n	p	尺寸范围 (mm)		
	d8	d9	e7	e8	e9	f6	f7	f8	g5	g6	h5	h6	h7	h8	h9	js5	js6	js7	j5	j6	k5	k6	m5	m6		p6	
3-6	-30	-30	-20	-20	-20	-10	-10	-10	-4	-4	0	0	0	0	0		±2.5	±4	±6	-3	+6	+6	+9	+12	+16	+20	3-6
	-48	-60	-32	-38	-50	-18	-22	-28	-9	-12	-5	-8	-12	-18	-30				-2	-2	+1	+1	+4	+4	+8	+12	
6-10	-40	-40	-25	-25	-25	-13	-13	-13	-5	-5	0	0	0	0	0		±3	±4.5	±7	+4	+7	+7	+10	+12	+15	+24	6-10
	-62	-76	-40	-47	-61	-22	-28	-35	-11	-14	-6	-9	-15	-22	-36				-2	-2	+1	+1	+6	+6	+10	+15	
10-18	-50	-50	-32	-32	-32	-16	-16	-16	-6	-6	0	0	0	0	0		±4	±5.5	±9	+5	+8	+9	+12	+15	+18	+29	10-18
	-77	-93	-50	-59	-75	-27	-34	-43	-14	-17	-8	-11	-18	-27	-43				-3	-3	+1	+1	+7	+7	+12	+18	
18-30	-65	-65	-40	-40	-40	-20	-20	-20	-7	-7	0	0	0	0	0		±4.5	±6.5	±10	+5	+9	+11	+15	+17	+21	+35	18-30
	-98	-117	-61	-73	-92	-33	-41	-53	-16	-20	-9	-13	-21	-33	-52				-4	-7	+2	+2	+8	+8	+15	+22	
30-50	-80	-80	-50	-50	-50	-25	-25	-25	-9	-9	0	0	0	0	0		±5.5	±8	±12	+6	+11	+13	+18	+20	+25	+42	30-50
	-119	-142	-75	-89	-112	-41	-50	-64	-20	-25	-11	-16	-25	-39	-62				-5	-5	+2	+2	+9	+9	+17	+26	
50-80	-100	-100	-60	-60	-60	-30	-30	-30	-10	-10	0	0	0	0	0		±6.5	±9.5	±15	+6	+12	+15	+21	+24	+30	+51	50-80
	-146	-174	-90	-106	-134	-49	-60	-76	-23	-29	-13	-19	-30	-46	-74				-7	-7	+2	+2	+11	+11	+20	+32	
80-120	-120	-120	-72	-72	-72	-36	-36	-36	-12	-12	0	0	0	0	0		±7.5	±11	±17	+6	+13	+18	+25	+28	+35	+59	80-120
	-174	-207	-107	-126	-159	-58	-71	-90	-27	-34	-15	-22	-35	-54	-87				-9	-9	+3	+3	+13	+13	+23	+37	
120-180	-145	-145	-85	-85	-85	-43	-43	-43	-14	-14	0	0	0	0	0		±9	±12.5	±20	+7	+14	+21	+28	+33	+40	+68	120-180
	-208	-245	-125	-148	-185	-68	-83	-106	-32	-39	-18	-25	-40	-63	-100				-11	-11	+3	+3	+15	+15	+27	+43	
180-250	-170	-170	-100	-100	-100	-50	-50	-50	-15	-15	0	0	0	0	0		±10	±14.5	±23	+7	+16	+24	+33	+37	+46	+79	180-250
	-242	-285	-146	-172	-215	-79	-96	-122	-35	-44	-20	-29	-46	-72	-115				-13	-13	+4	+4	+17	+17	+31	+50	
250-315	-190	-190	-110	-110	-110	-56	-56	-56	-17	-17	0	0	0	0	0		±11.5	±16	±26	+7	+16	+27	+36	+43	+52	+88	250-315
	-271	-320	-162	-191	-240	-88	-108	-137	-40	-49	-23	-32	-52	-81	-130				-16	-16	+4	+4	+20	+20	+34	+56	
315-400	-210	-210	-125	-125	-125	-62	-62	-62	-18	-18	0	0	0	0	0		±12.5	±18	±28	+7	+18	+29	+40	+46	+57	+98	315-400
	-299	-350	-182	-214	-265	-98	-119	-151	-43	-54	-25	-36	-57	-89	-140				-18	-18	+4	+4	+21	+21	+37	+62	
400-500	-230	-230	-135	-135	-135	-68	-68	-68	-20	-20	0	0	0	0	0		±13.5	±20	±31	+7	+20	+32	+45	+50	+63	+108	400-500
	-327	-385	-198	-232	-290	-108	-131	-165	-47	-60	-27	-40	-63	-97	-155				-20	-20	+5	+5	+23	+23	+40	+68	

单位尺寸: μm

常用孔的极限偏差表 Common Limit Deviation Of Hole

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尺寸范围 (mm)	E			F			G		H						JS		J		K		M		N		P	尺寸范围 (mm)
	E7	E8	E9	F6	F7	F8	G6	G7	H5	H6	H7	H8	H9	H10	JS6	JS7	J6	J7	K6	K7	M6	M7	N6	N7	P7	
3-6	+32 +20	+38 +20	+50 +20	+18 +10	+22 +10	+28 +10	+12 +4	+16 +4	+5 0	+8 0	+12 0	+18 0	+30 0	+48 0	±4	±6	+5 -3	+6 -6	+2 -6	+3 -9	-1 -9	0 -12	-5 -13	-4 -16	-8 -20	3-6
6-10	+40 +25	+47 +25	+61 +25	+22 +13	+28 +13	+35 +13	+14 +5	+20 +5	+6 0	+9 0	+15 0	+22 0	+36 0	+58 0	±4.5	±7	+5 -4	+8 -7	+2 -7	+5 -10	-3 -12	0 -15	-7 -19	-4 -24	-9 -24	6-10
10-18	+50 +32	+59 +32	+75 +32	+27 +16	+34 +16	+43 +16	+17 +6	+24 +6	+8 0	+11 0	+18 0	+27 0	+43 0	+70 0	±5.5	±9	+6 -5	+10 -8	+2 -9	+6 -12	-4 -15	0 -18	-9 -23	-5 -29	-11 -29	10-18
18-30	+61 +40	+73 +40	+92 +40	+33 +20	+41 +20	+53 +20	+20 +7	+28 +7	+9 0	+13 0	+21 0	+33 0	+52 0	+84 0	±6.5	±10	+8 -5	+12 -9	+2 -11	+6 -15	-4 -17	0 -21	-11 -28	-7 -35	-14 -35	18-30
30-50	+75 +50	+89 +50	+112 +50	+41 +25	+50 +25	+64 +25	+25 +9	+34 +9	+11 0	+16 0	+25 0	+39 0	+62 0	+100 0	±8	±12	+10 -6	+14 -11	+3 -13	+7 -18	-4 -20	0 -25	-12 -33	-8 -42	-17 -42	30-50
50-80	+90 +60	+106 +60	+134 +60	+49 +30	+60 +30	+76 +30	+29 +10	+40 +10	+13 0	+19 0	+30 0	+46 0	+74 0	+120 0	±9.5	±15	+13 -6	+18 -12	+4 -15	+9 -21	-6 -24	0 -30	-14 -39	-9 -51	-21 -51	50-80
80-120	+107 +72	+125 +72	+159 +72	+58 +36	+71 +36	+90 +36	+34 +12	+47 +12	+15 0	+22 0	+35 0	+54 0	+87 0	+140 0	±11	±17	+16 -6	+22 -13	+4 -18	+10 -25	-6 -28	0 -35	-16 -45	-10 -59	-24 -59	80-120
120-180	+125 +85	+148 +85	+185 +85	+68 +43	+83 +43	+106 +43	+39 +14	+54 +14	+18 0	+25 0	+40 0	+63 0	+100 0	+160 0	±12.5	±20	+18 -7	+26 -14	+5 -21	+12 -28	-8 -33	0 -40	-20 -52	-12 -68	-28 -68	120-180
180-250	+146 +100	+172 +100	+215 +100	+79 +50	+96 +50	+122 +50	+44 +15	+61 +15	+20 0	+29 0	+46 0	+72 0	+115 0	+185 0	±14.5	±23	+22 -7	+30 -16	+5 -24	+13 -33	-8 -37	0 -46	-22 -60	-14 -79	-33 -79	180-250
250-315	+162 +110	+191 +110	+240 +110	+88 +56	+108 +56	+137 +56	+49 +17	+69 +17	+23 0	+32 0	+52 0	+81 0	+130 0	+210 0	±16	±26	+25 -7	+36 -16	+5 -27	+16 -36	-9 -41	0 -52	-25 -66	-14 -88	-33 -88	250-315
315-400	+182 +125	+214 +125	+265 +125	+98 +62	+119 +62	+151 +62	+54 +18	+75 +18	+25 0	+36 0	+57 0	+89 0	+140 0	+230 0	±18	±28	+29 -7	+39 -18	+7 -29	+17 -40	-10 -46	0 -57	-26 -73	-16 -98	-41 -98	315-400
400-500	+198 +135	+232 +135	+290 +135	+108 +68	+131 +68	+165 +68	+60 +20	+83 +20	+27 0	+40 0	+63 0	+97 0	+155 0	+250 0	±20	±31	+33 -7	+43 -20	+8 -32	+18 -45	-10 -50	0 -63	-27 -80	-17 -108	-45 -108	400-500

单位尺寸: μm